

# Work Order ID 78905

January-17-12 11:53:12 AM

**\*78905\***

Page 1

*ASAP*

Item ID: D3404-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: GHW Lug  
 Start Date: 17/01/2012 Start Qty: 60.00 **\*60\*** Cust Item ID:  
 Required Date: 31/01/2012 Req'd Qty: 60.00 **\*60\*** Customer:  
 Reference:

Approvals: Process Plan: M.L.J Date: 12/01/12 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100	<b>*100*</b> Bandsaw Jeaspa Bandsaw	BAND SAW Memo Cut blank: 2.750" long	0.00	<i>.BA 12/01/29</i>		<u>20</u>	<u>0</u>		<i>ba/sf 12/02/02</i>
110	<b>*110*</b> HAAS 1 HAAS CNC vertical machine #1	HAAS CNC VERTICAL MACHINING #1 Memo 1-Machine as per Folio FA555 and Dwg D3404Dwg Rev: <u>C</u> Folio Rev: <u>C</u> 2-Deburr	0.00	<i>E.K 12/02/01</i>		<u>20</u>	<u>0</u>		<i>ba/sf 12/02/02</i>
120	<b>*120*</b> QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00	<i>E.K 12/02/01</i>		<u>20</u>	<u>0</u>		<i>ba/sf 12/02/02</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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 Required Date: 31/01/2012 Req'd Qty: 60.00 \*60\* Customer:  
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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00		12-2-2		20	1		
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>W/A</u>  Memo	0.00  0.00				12	12-2-2	x20	
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00					12/2/9		

ME  
12-02-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 78905

\*78905\*

Parent Item: D3404-1

\*D3404-1\*

Parent Item Name: GHW Lug

Start Date: 17/01/2012

Required Date: 31/01/2012

Start Qty: 60.00

Required Qty: 60.00

## Comments:

IPP Rev:A05.09.01New issueKJ/JLM

IPP rev B 09.01.28 new geometry rev.C

EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304B0.750X2.500

Purchased

No

100

f

0.0000

0.2291

14.46947

\*M304B0 750X2 500\*

\*\*

H.A 12/01/29

304 BAR .750 X 2.50

(M304 .750" x 3.000")

→ M106859

3.8333 ft

(M304 .625" x 3.000")

→ M116810

1.3333 ft

This batch  
only

(\* please pull out of inventory  
(12/01/29)

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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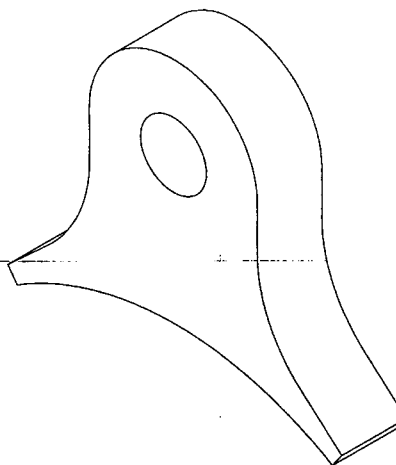
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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STG 100  
 DATES TO  
 FUTURE  
 UNCONTROLLED COPY  
 SUBJECT TO  
 W/OUT NOTICE  
 W/OUT  
 NO. 78905 M.L.J  
 12/01/17



**D3404-1 GHW LUG**

**RELEASED**  
 08/12/18 JWW

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR  
 PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524  
 REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.34 lbs

C	DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. B6-2, 2.30 RAD WAS 2.13. C7-2 1.14 DIM WAS 1.20.	AJS	08.12.02
B	UPDATE M-SPEC	PH	05.06.14
A	NEW ISSUE	PH	05.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3404	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GHW LUG	NTS
DATE	08.12.02	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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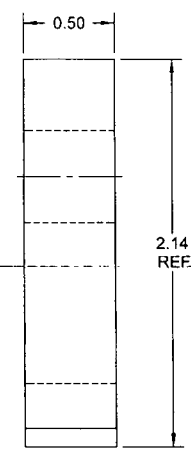
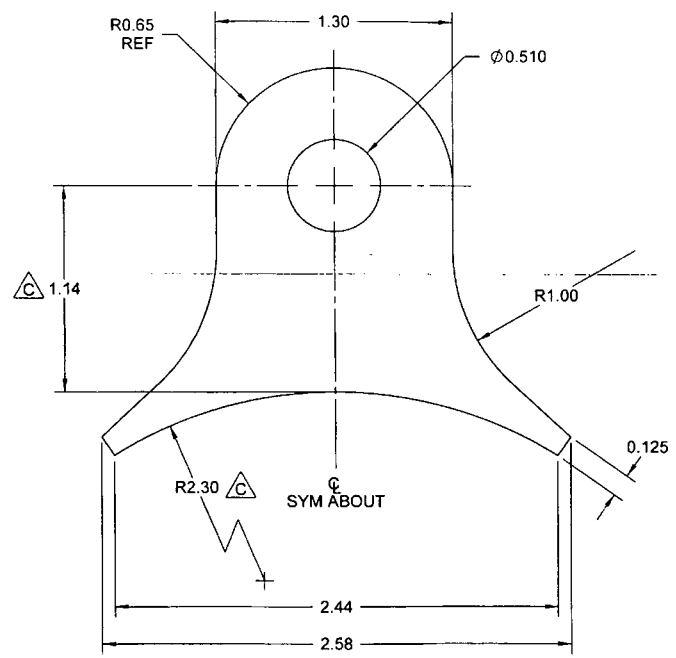
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78905



**RELEASED**  
08/12/18

DESIGN	PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3404	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GHW LUG	NTS
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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